

# Bulk CO<sub>2</sub> Systems

Equipment for Beverage Carbonation, Draft Beer Dispensing & pH Control



### **TABLE OF CONTENTS**

About Chart Bulk CO <sub>2</sub>	3
Where does Bulk CO <sub>2</sub> fit?	4-6
Carbo Series	7
Carbo Series Selection Guide	8-9
CO <sub>2</sub> Accessories	10
CO <sub>2</sub> Monitoring Systems	11
VaporMan / Pool Coating	12
Bulk CO <sub>2</sub> Delivery System	13
GeN <sub>2</sub> Nitrogen Generator	14
Bulk Syrup	15
Tank Storage Cabinet / Repair Facilities	16
Online Resources	17
Beverage & CO Data	18-19



## Innovative Design, Technology & Reliability

Across Chart, we pride ourselves on designing innovative products with advanced technology and high reliability to enhance customer value. Our understanding of our customer's business needs and enduse applications has helped us achieve a wide product portfolio of solutions. We provide the right product for the application – driving a competitive advantage for our customer and our company.



### **Innovative Design**

Our integrated Bulk  $\rm CO_2$  advantage is based on a system that incorporates patented and proven innovative technologies. Every component is designed, built and tested to create the safest and most reliable Bulk  $\rm CO_2$  system available today.



## **Installation Ready**

Only Chart allows you to custom build your Bulk CO<sub>2</sub> Storage System to match your customer's application and your business operation. With seven different models, there's a Carbo Series tank to meet your requirements.



### **Marketing Services**

Our sales process doesn't stop with the equipment supply. We offer electronic sales tools, customized literature, marketing assistance and sales training to make our authorized partners positioned for growth in the Bulk CO<sub>2</sub> market.

When you choose Chart, you get single-source accountability from the integrated bulk  $CO_2$  system through business support.

# Bulk CO<sub>2</sub> Applications

## **Beverage Carbonation System**

Our Beverage Carbonation Systems are a safe and reliable substitute for high pressure cylinders. Our complete beverage solutions have proven to reduce the risk of costly run-outs allowing you to focus on spending more time with your customers.



#### Convenience

Eliminate high-pressure cylinder change-outs and gas outages during peak rush periods. Enable a better use of employees and storage space.

#### Quality

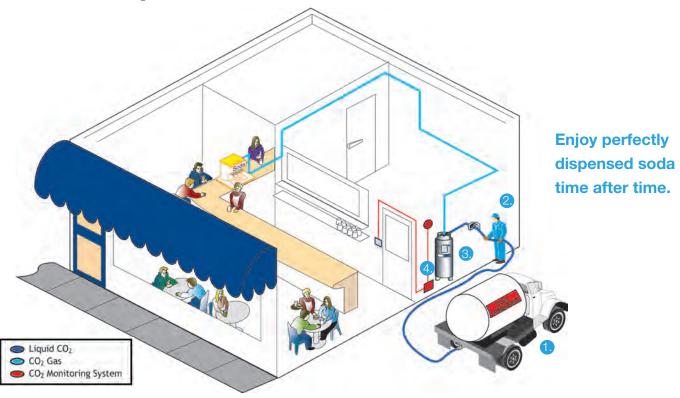
Uninterrupted flow of CO<sub>2</sub> eliminates flat drinks and ensures proper drink calibration. Perfect soda dispensing presentation increases customer satisfaction and eliminates complaints of poor taste and flat beverages.

### **Safety**

Gas stored at low operating pressure, plus zero cylinder handling reduces job-related injuries.

### **Savings**

Save on labor, lost residual gas and operational costs associated with the high cost of high-pressure cylinders.



#### How it works:

- Liquid CO<sub>2</sub> is delivered to the customer's facility with a delivery truck. Deliveries can occur 24/7 to ensure continuous CO<sub>2</sub> supply with no interruptions to your operations.
- Liquid CO<sub>2</sub> is safely transferred through a Chart fill box located on the outside wall of your store into the appropriately sized Carbo-Mizer<sup>®</sup> Bulk CO<sub>2</sub> storage tank.

Note: The bulk CO2 tank can also be installed outdoors.

- Our innovative bulk CO<sub>2</sub> storage system automatically converts liquid to CO<sub>2</sub> gas on demand for the beverage carbonator. The Carbo-Mizer CO<sub>2</sub> storage system maintains proper pressure throughout the refill cycle.
- The facility can be continuously monitored by a Chart provided CO<sub>2</sub> monitoring system, which detects and warns occupants of above normal levels of CO<sub>2</sub>, usually caused by leaks in the system.

# Bulk CO<sub>2</sub> & Nitrogen Applications

## **Micro-Brewery System**

Chart bulk CO<sub>2</sub> and LN<sub>2</sub> systems provide a wide range of high capacity, high flow rate beverage grade CO<sub>2</sub> and LN<sub>2</sub> for establishments from the smallest brew pub to full scale breweries.

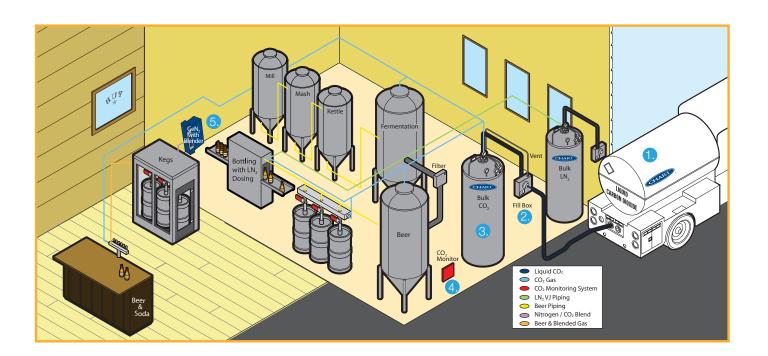
#### **Common Installations:**

- Micro-Breweries
- Restaurants
- Bars & Brew Pubs
- Stadiums & Sports Arenas



#### **Convenience**

- Stationary, automatic system 100% stainless steel tanks, permanently installed and self contained.
- ▶ Wide range of tank sizes available, 220 lb to over 6000 lb capacity.
- Greater distribution flexibility and lower distribution frequency.
- Consistent, high-purity bulk liquid CO<sub>2</sub> is delivered in single loads.
- ► Chart tanks are capable of high flow rates to meet demands of multiple brewery operations such as carbonation, purging, transfer, kegging and bottlling.
- ▶ Adaptable to growth, additional tanks can be added to the system as operations increase.
- Every pint is dispensed at brewery quality with beer gas.



#### How it works:

- Liquid CO<sub>2</sub> is delivered to the customer's facility with a delivery truck. Deliveries can occur 24/7 to ensure continuous CO<sub>2</sub> supply with no interruptions to your operations.
- 2 Liquid CO<sub>2</sub> is safely transferred through a Chart fill box located on the outside wall of your store into the appropriately sized Carbo-Mizer® Bulk CO<sub>2</sub> storage tank.

Note: The bulk CO<sub>2</sub> tank can also be installed outdoors.

- 3 Our innovative bulk CO<sub>2</sub> storage system automatically converts liquid to CO<sub>2</sub> gas on demand. The Carbo-Mizer CO<sub>2</sub> storage system maintains proper pressure throughout the refill cycle.
- The facility can be continuously monitored by a Chart provided CO<sub>2</sub> monitoring system, which detects and warns occupants of above normal levels of CO<sub>2</sub> usually caused by leaks in the system.
- Quality draft beer requires a precise, consistent supply of Nitrogen and Carbon Dioxide. The GeN<sub>2</sub>® Nitrogen Generator provides the correct blended gas mix for better presentation and flavor.

# Bulk CO<sub>2</sub> Applications

## **Swimming Pool System**

Our bulk CO<sub>2</sub> systems provide bulk gas for swimming pool pH balancing. CO<sub>2</sub> is the safest, most reliable alternative to using acid to balance the pH level of chlorinated water. Maintaining the desired water pH level is critical to ensure swimmers' comfort and safety.

CO<sub>o</sub> replaces acid and is easily regulated by your automatic control system, providing several benefits.

#### Convenience

One stationary automatic system monitors and provides continuous CO<sub>2</sub> flow for a perfect pH balanced swimming pool.

### Quality

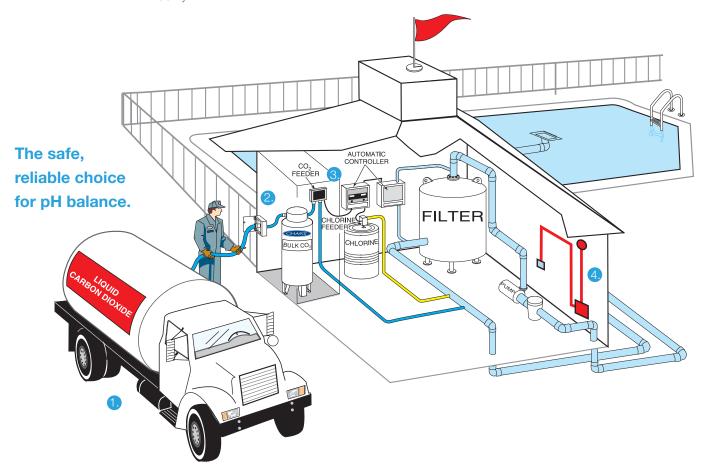
CO<sub>2</sub> lowers the alkalinity of the water protecting it against sudden spikes in pH and improving water clarity.

### **Safety**

Eliminates the use of dangerous acids, acid feed pumps and the potential for hazardous fumes.

### **Savings**

Save on labor, acid pump equipment replacement and pool components damaged by acids.



#### How it works:

- Liquid CO<sub>2</sub> is delivered to the customer's facility with a delivery truck. Deliveries can occur 24/7 to ensure continuous CO<sub>2</sub> supply with no interruptions to your operations.
- Liquid CO<sub>2</sub> is safely transferred through a Chart fill box located on the outside wall of your store into the appropriately sized Carbo-Mizer® Bulk CO<sub>2</sub> storage tank.

Note: The bulk CO<sub>2</sub> tank can also be installed outdoors.

- 3) Our innovative bulk CO<sub>2</sub> storage system automatically converts liquid to CO<sub>2</sub> gas on demand. The Carbo-Mizer CO<sub>2</sub> storage system maintains proper pressure throughout the refill cycle.
- The facility can be continuously monitored by a Chart provided CO<sub>2</sub> monitoring system, which detects and warns occupants of above normal levels of CO<sub>2</sub>, usually caused by leaks in the system.

## Engineered for Efficiency—Built to Last

At Chart we have always taken pride in developing the best thermal insulation system possible in our bulk  $CO_2$  storage tanks. Years of experience have driven us to engineer our multilayer Composite Super Insulation<sup>TM</sup> system to achieve the ultimate thermal protection in our bulk  $CO_2$  storage equipment. Providing the best insulation system to protect your valuable gases from harsh ambient conditions results in lower pressure rise and lower losses, yielding better gas utilization. Our Super Insulation and Chart Vacuum Technology<sup>®</sup> is at the core of why Chart storage tanks are recognized around the world as the premier cryogenic storage tank.



## The Carbo Series System Meets All of Your CO, Requirements

Serving a variety of markets and usage requirements, Carbo Series bulk CO<sub>2</sub> systems meet the unique demands of every customer.

Carbo Series systems eliminate run-outs, allowing your accounts to focus on customer sales rather than operations. One Carbo Series bulk system meets all of your customer's CO<sub>2</sub> requirements. The vessel requires no employee handling, continuously supplying CO<sub>2</sub> for a variety of applications.



## **Product Advantages**

- Stationary, automatic system 100% stainless steel vessel construction, permanently installed and self-contained with no electricity required for dispense.
- Maximizes limited space One system replaces all of your high-pressure cylinders, using less than 3 square feet of floor space.
- Sized to match usage needs Available in a variety of sizes, the Carbo Series systems will meet the unique demands of your business.
- ▶ No loss, single-hose fill Streamlines filling process for safety and improves economics.
- Stable six-inch uni-body legs Meet health department sanitation requirements.
- ▶ Proprietary, regenerable gettering system For on-site vacuum maintenance.

# Choose your Bulk CO<sub>2</sub> Carbo Series Tank







SPECIFICATIONS	Carbo-Mite® 220	Carbo-Mizer® 300	Carbo-Mizer® 450
Dimensions			
Diameter	20 in (50.8 cm)	20 in (50.8 cm)	20 in (50.8 cm)
Height (with legs)§	40 in (101.6 cm)	55.625 in (141.28 cm)	71.875 in (163 cm)
	(no legs)	,	, ,
Empty Weight	156 lb (71 kg)	216 lb (98 kg)	273 lb (123.8 kg)
Full Weight	377 lb (171 kg)	515 lb (233.6 kg)	750 lb (340.2 kg)
Design criteria			
Code *	ASME	ASME	ASME
MAWP	300 psig (20.7 barg)	300 psig (20.7 barg)	300 psig (20.7 barg)
Insulation Type †	SI	SI	SI
Capacity			
Gross Volume	27.4 gal (103.7 ltr)	34.3 gal (129.8 ltr)	52 gal (196.8 ltr)
Net Storage Volume	25.5 gal (96.5 ltr)	32 gal (121 ltr)	48 gal (182 ltr)
Storage Capacity at 125 psig	221 lb (100.2 kg)	299 lb (135.6 kg)	477 lb (216.4 kg)
Performance			
Evaporation Rate∆	1.0 lb/day	2.0 lb/day	2.5 lb/day
CO <sub>2</sub> Gas Delivery (Continuous)@	1.0 lb/hr	1.0 lb/hr	5.5 lb/hr
Peak Flow Rate \$	1.5 lb/hr	3.0 lb/hr	10 lb/hr
Components			
ASME Relief Valve Setting	300 psig (20.7 barg)	300 psig (20.7 barg)	300 psig (20.7 barg)
Secondary RV Setting	N/A	450 psig (31 barg)	450 psig (31 barg)
Sure-Fill™ RV Setting	200 psig (13.8 barg) ≈	N/A	N/A
Gas Use Connection	1/4 in 45° Flare	1/4 in 45° Flare	1/4 in 45° Flare
Fill Line Connection	5/8 in Male 45° Flare	5/8 in Male 45° Flare	5/8 in Male 45° Flare
Vent Connection	1/2 in OD Tubing	1/2 in OD Tubing	1/2 in OD Tubing
Construction			
Inner Vessel Material	Stainless Steel	Stainless Steel	Stainless Steel
Outer Vessel Material	Stainless Steel	Stainless Steel	Stainless Steel
Vaporizer Coil	N/A	N/A	N/A
Liquid Level Gauge°	Roto-Tel™ **/Diff. Press.	Differential Pressure	Differential Pressure

 $<sup>\</sup>S$  Height without legs, subtract 6 in, \* ASME Boiler and Pressure Vessel Design Section VIII, Div. 1, † Super Insulation/High Vacuum,  $\S$  4 consecutive hours at room temperature,  $\Delta$  No loss in normal applications, \* Float gauge available upon request, \*\* Telemetry Ready









Carbo-Mizer® 550	Carbo-Mizer® 750	Carbo-Max® 750 HF	Carbo-Max® 1000 HF
22 in (55.8 cm)	26 in (66 cm)	26 in (66 cm)	30 in (76.2 cm)
72.9 in (185.1 cm)	73.875 in (187.6 cm)	73.875 in (187.6 cm)	72.5 in (184.2 cm)
			(no legs)
318 lb (144.3 kg)	430 lb (195 kg)	430 lb (195 kg)	788 lb (357.4 kg)
902 lb (409.1 kg)	1219 lb (552.9 kg)	1219 lb (552.9 kg)	1788 lb (811 kg)
ASME	ASME	ASME	ASME
300 psig (20.7 barg)	300 psig (20.7 barg)	300 psig (20.7 barg)	300 psig (20.7 barg)
SI	SI	SI	SI
65.1 gal (246.4 ltr)	89.1 gal (337.3 ltr)	89.1 gal (337.3 ltr)	128.2 gal (485.3 ltr)
62 gal (235 ltr)	82 gal (311 ltr)	82 gal (311 ltr)	118 gal (446.6 ltr)
584 lb (264.9 kg)	789 lb (357.9 kg)	789 lb (357.9 kg)	1000 lb (453.6 kg)
2.5 lb/day	3.0 lb/day	3.0 lb/day	3.0 lb/day
6.5 lb/hr	10 lb/hr	15 lb/hr	30 lb/hr
10 lb/hr	15 lb/hr	40 lb/hr @ ^	50 lb/hr @
300 psig (20.7 barg)	300 psig (20.7 barg)	300 psig (20.7 barg)	300 psig (20.7 barg)
450 psig (31 barg)	450 psig (31 barg)	450 psig (31 barg)	450 psig (31 barg)
N/A	200 psig (13.8 barg) ≈	200 psig (13.8 barg) ≈	200 psig (13.8 barg)
1/4 in 45° Flare	1/4 in 45° Flare	1/4 in 45° Flare	1/4 in 45° Flare
5/8 in Male 45° Flare	5/8 in Male 45° Flare	5/8 in Male 45° Flare	5/8 in Male 45° Flare
1/2 in OD Tubing	1/2 in OD Tubing	1/2 in OD Tubing	1/2 in OD Tubing
Stainless Steel	Stainless Steel	Stainless Steel	Stainless Steel
Stainless Steel	Stainless Steel	Stainless Steel	Stainless Steel #
N/A	Stainless Steel	Stainless Steel	Stainless Steel
Differential Pressure	Differential Pressure	Differential Pressure	Differential Pressure

<sup>@ 12</sup> consecutive hours at room temperature, ^ At these higher flow rates, gas supply temperatures from the tank will be lower than freezing (32°F). Additional external vaporization should be added to achieve gas temperatures above freezing (32°F).  $\approx$  Option. # Pallet jack compatible base.

## Bulk CO<sub>2</sub> Accessories

Supplement your Carbo Series bulk CO<sub>2</sub> system with our bulk CO<sub>2</sub> accessories. These liquid CO<sub>2</sub> filling options and accessories ensure a convenient, secure delivery.



#### Fill Gur

Chart Beverage Systems' fill gun is constructed with integral components allowing complete control of the fill process without leaving the fill point.

- Positive seal fill fitting cuts waste from lost CO<sub>2</sub> during filling process
- Winged sleeve construction makes gun easy to grip
- Integral wrench feature enables tightening without tools
- Maintain control of CO<sub>2</sub> and vent flow with fill and vent ball valves
- ▶ Pressure vent valve relieves potential excess line pressure



#### **Flush Mount Fill Box**

The stainless steel flush mount fill box mounts directly to the outside wall of your facility to be flush with the building. Features include:

- Complete with quick-disconnect male fill connection and vent hose connection
- Locking door with keys
- Box size is 6 in, x 6 in.



#### **Surface Mount Fill Box**

The stainless steel surface mount fill box can be placed directly on the outside wall of your facility with four mounting screws. Features include:

- Complete with quick-disconnect male fill connection and vent hose connection
- Locking door with keys
- Box size is 6 in. x 6 in. and 3 in. deep



#### CO<sub>2</sub> Fill Hose with Vent Hose

Chart Beverage Systems' fill hose transports liquid CO<sub>2</sub> between the fill box and a Carbo Series vessel. Highly durable, this hose has a maximum working pressure of 2,000 psi. Other features include:

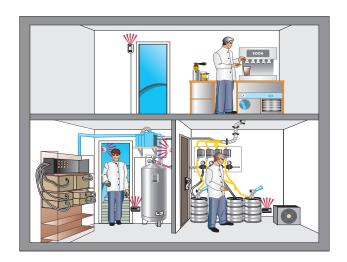
- Minimum bend radius of 3 inches (7.62 cm)
- Minimum burst pressure of 8,000 psi
- Inert in CO₂ environment

Vent hose connects vessel safety devices for safe outdoor venting.

## Analox Sensor Technology CO2 Monitoring Systems

The Analox  $\mathrm{CO}_2$  Monitoring System is a precision instrument that provides continuous, accurate monitoring of  $\mathrm{CO}_2$  levels to ensure a safe working environment for your employees, suppliers and yourself. A proven system with over 80,000 units installed worldwide. The A50 is comprised of one detector (with visual and audible alarms) to be mounted in the area where  $\mathrm{CO}_2$  is stored and one alarm repeater for remote mounting.

The AX60 is designed for sites needing multiple placements of alarm and sensor units which are connected to a central display. Each alarm unit not only has an audible sounder but also utilises a high-intensity LED strobe light - perfect for warning of danger in noisy environments.



### **A50 Product Advantages**

- Relay on Alert 1 Leak Alert (Set at 1.5% CO<sub>2</sub>)
- Alert 2 No Entry Alert (Set at 3% CO<sub>2</sub>)
- Bright 10 LED visual and loud 80 dB audible alarms
- Detector housing designed to withstand splash environments (IP 65)
- 15 year CO<sub>2</sub> sensor warranty, 2 year electronics warranty
- Plug-in cables for fast and easy installation
- Accessories such as an extension repeater, detector protector, detector splashguard & wearable protector





### **AX60\* Product Advantages**

- Same CO<sub>2</sub> detector as A50, but modular
- One central unit, up to 4 CO<sub>2</sub> sensors and 8 strobe repeaters (max. of 4/sensor) for monitoring in remote areas
- 5 year system warranty
- Accessories such as sensor protective guard, sensor splash guard, manager's office beacon & junction box mounting kit

<sup>\*</sup>Approved for McDonald's sites

## VaporMan 125® Manifold Vaporizer System



### **Product Advantages**

- Compact design, less than 2-1/2 ft square and 4 feet tall
- Cost effective, compared to larger traditional ambient vaporizers
- Easy to attach to bulk CO<sub>2</sub> tanks, using the manifold connections

#### **Common Installations**

- Micro-Breweries
- Large water parks, for pH control
- Large sports arenas, such as professional and college football stadiums

The VaporMan 125® Manifold Vaporizer System is a compact modular vaporizer used in conjunction with the Carbo-Max® Bulk CO₂ tanks and CO₂ configured Perma-Cyl® MicroBulk Storage System tanks to provide warm CO₂ gas to the point of use. It enhances the high flow from the tank's internal vaporizers and provides attachment points to connect either a single tank, or multiple manifolded tanks.

Chart's high flow CO<sub>2</sub> tanks utilize internal vaporization coils to support pressure maintenance to achieve flows ranging from 40 - 125 lb/hr to the VaporMan 125 system.

The VaporMan 125 kit comes with two vaporizers (one series and one parallel), a manifold for connecting the tanks, a stand, hoses, and all of the fittings needed to manifold the tanks. The CO<sub>2</sub> tanks are not included in the kit.

## Corrosion Resistant Coating For Swimming Pool Applications



Corrosion Resistant Coating can be an important addition to your bulk CO<sub>2</sub> system in certain regions of the country or in specific applications (e.g. - swimming pools). The Corrosion Resistant Coating system consists of one coat of primer and two coats of quick dry enamel with Xylene reducer on sandblast-finished stainless steel.

### **Product Advantages**

- Corrosion inhibition
- Heat resistance
- Humidity resistance
- Weatherability
- Low temperature flexibility
- Fluid resistance
- Impact resistance

## VLCD Bulk CO<sub>2</sub> Delivery System





Differential Pressure Flow Sensor & Meter



Integrated Ticket Printer

The VLCD bulk  $\mathrm{CO}_2$  delivery system is an affordable alternative for transporting liquid  $\mathrm{CO}_2$ . Ideal for new business start-ups, new installations, hot shot deliveries and remote operations, the VLCD provides easy delivery to Chart bulk  $\mathrm{CO}_2$  systems. The system is mounted in a secure mobile pallet base and frame with all the interconnecting piping and controls that are easily accessible by the driver. Heat management of the liquid  $\mathrm{CO}_2$  is controlled with a vacuum-insulated jacket for long hold times in periods of non-use and an external pressure building system for fast pressure recovery.

#### **Product Advantages**

- Relay on Alert 1 Leak Alert (Set at 1.5% CO<sub>2</sub>)
- Alert 2 No Entry Alert (Set at 3% CO<sub>2</sub>)
- Bright 10 LED visual and loud 80 dB audible alarms
- Detector housing designed to withstand splash environments (IP 65)
- 15 year CO<sub>2</sub> sensor warranty, 2 year electronics warranty
- Plug-in cables for fast and easy installation
- ▶ Flow Instruments DP flow sensor and meter optional
- Integrated ticket printer optional
- Accessories to customize your installation requirements

#### **Technical Specifications**

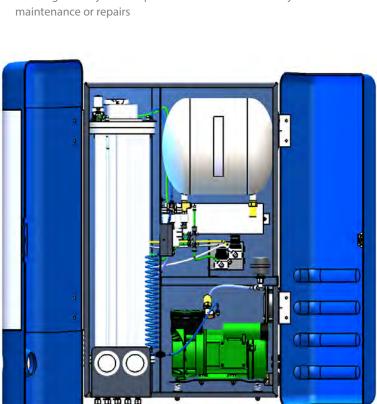
DIMENSIONS	VLCD-950	VLCD-1900
Length	43 in (1092 mm)	65 in (1651 mm)
Width	34 in (864 mm)	46 in (1168 mm)
Height	71.25 in (1810 mm)	77 in (1956 mm)
<b>DESIGN CRITERIA</b> MAWP	350 psig (24 barg)	350 psig (24 barg)
CAPACITY CO <sub>2</sub> Storage Capacity Tare Weight Full Weight	950 lbs (431 kg) 1150 lbs (522 kg) 2180 lbs (989 kg)	1900 lbs (864 kg) 2350 lbs (1066 kg) 4250 lbs (1932 kg)

# GeN<sub>2</sub>® Nitrogen Generator

Dispensing draft beer with a mixed gas blend of Carbon Dioxide (CO<sub>2</sub>) and Nitrogen (N<sub>2</sub>) helps ensure the correct presentation and flavor. Draft beer requires a precise, consistent supply of nitrogen and carbon dioxide to achieve the beer maker's desired quality. Chart's GeN<sub>2</sub>® Nitrogen Generator coupled with a Carbo-Mizer® Bulk CO<sub>2</sub> tank is the ideal system to provide the correct blended gas mix. This system provides a reliable uninterrupted flow of individual or mixed provides a reliable, uninterrupted flow of individual or mixed gas and eliminates the need to change-out high-pressure cylinders. The GeN, system brings industry-leading technology to the nitrogen generator for a dependable, accurate, and cost-effective operation.

## **Product Advantages**

- ▶ Proven, continuous flow rate, rotary PSA system provides quick response to surge demands and eliminates the need for a large capacity N<sub>3</sub> storage tank
- Heavy duty compressor has a long lifecycle and is easy to maintain
- Integrated, small five gallon surge tank reduces footprint and simplifies installation
- Double hinged doors allow easy access for maintenance
- Sleek, modern look blends with site decor
- Self-diagnostic system helps service technicians identify scheduled maintenance or repairs





N <sub>2</sub> Purity	99.8% (< 0.2% O <sub>2</sub> )			
N <sub>2</sub> output	> 7 slpm avg (14.8 scfh)			
Kegs per hour	9 (sustained)			
External Tank Size	None			
Internal Tank Size	5 gal			
pints/min	19 (sustained)			
N <sub>2</sub> outlet on unit	Yes			
Maintenance Access	Service panel w/ latch			
Compressor	Durr Technik Oil-Free			
Compressor Warranty	3 yr / 5000 hr			
Blender	McDantim			
# of blends	2 (70% CO <sub>2</sub> & 25% CO <sub>2</sub> Standard)			
Blend outlet pressure	~ 60 psi <sub>g</sub>			
Case Size	44"H x 26" W x 17" D			
Case Weight 160 lbs				

## Bulk Syrup system

The Bulk Syrup system consists of two or more bulk syrup tanks permanently installed inside the restaurant. Each tank holds 75 gallons (300 liters for the international system) of Coca-Cola® syrup and replaces bag-in-a-box and other syrup packages.

Syrup is withdrawn from one syrup tank at a time and fed to the beverage machines upon demand. When one tank is completely empty, the system switches to the next full tank. The empty tank is sanitized by the automated Clean-in-Place panel and ready for its next delivery of Coca-Cola. Filling the syrup tank from the truck takes less than ten minutes and is part of the store's regular delivery service. Listed: National Sanitation Foundation – Standard Number 18.

This system is also available in a portable model for restaurants in which tanks must be moved to receive syrup delivery. Domestic and international models are available to meet the needs of different countries.

## **Technical Specifications**

#### **DIMENSIONS**

Tank Diameter22 in(560 mm)Overall Height66 in(1676 mm)Empty Weight (Approximate)110 lb(50 kg)

#### **DESIGN CRITERIA**

Pressure Vessel Code ASME\*\* NSF-STD 18 Normal Operation Pressure 60 psig (4.1 barg)

#### **CAPACITY**

CO<sub>2</sub> Storage Capacity 75 gal (300 ltr)

#### CONSTRUCTION

Inner and Outer Vessels Stainless Steel

Portable Tank option Yes

The Bulk Syrup program includes the bulk CO<sub>2</sub> system and the bulk system for Coca-Cola®. Both systems are permanently installed inside the restaurant and become an integral part of the beverage system. The tanks are refilled without interrupting operations. The bulk syrup program is a convenient and safe way to improve profits, safety and quality in a restaurant operation.

#### **Common Installations**

- Fast Food
- Convenience Stores
- Restaurants
- Concession Stands





<sup>\*\*</sup> ASME Boiler and Pressure Vessel Design Section VIII, Div. I

## CO<sub>2</sub> Tank Storage Cabinet Ensuring a Secure Environment

The CO, Tank Storage Cabinet is used to cover Chart Beverage CO, tanks in outside installations. It provides added security for outside installations and blends with the surrounding architecture. The cabinet will accommodate all sizes of Chart Beverage CO, tanks up to the Carbo-Max® 750. The cabinet comes un-assembled in an easy to ship package that prevents damage while in transit. The cabinet can be assembled on site in about one hour, using a screwdriver and small adjustable wrench.

## **Product Highlights**

- Two hinged, lockable doors for easy access to fill connections, valves and gauges
- Outlet port accommodates two inch conduit connections
- Bottom tabs for bolting the cabinet down to concrete pad or floor
- Louvered panels provide over 60% open surface area for natural cross ventilation
- Ribbed roof panel provides protection from sun, rain, snow, and hail
- 32.6" W x 32.6" D x 76.5" H



## Beverage Cylinder Repair world Class Facilities

Chart's aftermarket support is world-class, offering installation, repair and OEM replacement parts for every product we manufacture and more. Our repair facilities are integrated with our manufacturing sites so the latest updates in equipment design and manufacturing processes are always built into your repairs. Beverage repair locations in Ball Ground, GA and McCarran, NV.

#### **Evacuation services**

- Helium mass spec leak detection of inner and outer for vacuum integrity
- 100% regeneration of molecular sieve for maximum
- Replacement of PdO for maximum vacuum life

#### Structural services

- Complete cut-apart and removal of inner vessel
- Neck tube replacement for non-Dura cylinders
- Re-insulation with super insulation and proprietary wrapping process

#### **Upgrades available**

- Combo regulator
- SAES getter for CO, service
- Restraints and retrofits to meet CGA Bulletin SB-26-2000
- Flexible to meet special requirements







#### **Benefits**

- Complete cosmetic, revac and rebuild
- No hassle shipping with pick-up and delivery at your door
- Free freight available
- Cylinder inspection with estimate prior to work
- Component replacement with stock OEM parts
  DOT/TC and ASME coded facility
- Three/Five year vacuum warranty
- Lowest life-cycle cost



Eastern Repair Facility - Ball Ground, GA Beverage, Liquid Cylinder, MicroBulk & Trifecta Repair



Western Repair Facility - McCarran, NV Bulk, Mobiles, Beverage, Liquid Cylinder, MicroBulk & Trifecta Repair



## **Chart Online Marketing Services**

As Chart Inc. continues to provide distributors and customers with the best products and services in the industry, we would like to introduce you to an innovative marketing support tool designed to assist you in growing your business faster! Chart Online Marketing Services is like having your very own 24/7 marketing department providing you the marketing materials needed to drive customers to you. But this is much more than just a site to download product photos, you now have the ability to truly customize brochures, spec sheets and posters with your local contact information and company logo.

### 3 Easy Steps To Getting Onto Our Website To Order Marketing Materials!



- 1. Go to http://literature.chart-ind.com.
- 2. Enter your User ID and Password. Click Log In, or click on Sign Up to create an account.
- 3. Choose a category that you are interested in.



# **Chart Parts Website**

## It's Easy to Use! Check out the Benefits

- Personalized account information
- · Order history & shipment tracking
- · Shopping cart stores your parts before you buy
- Parts available for all makes and models
- · 24/7 ordering and order tracking
- Same-day shipment on all stock parts

#### For All Your Parts Needs...www.chartparts.com





## **Chart Tank Sizing App**

Correctly sizing your cryogenic equipment supply is easy when you know how – or know who to ask. For decades, Chart has helped gas distributors select the optimal cryogenic storage products for their customers. But now, Chart has developed a new **Tank Sizing App** that can advance your mode-change sales process faster and more accurately. No matter the challenge, Chart will provide the tools you need to succeed.

Download the app today for free at your app store and start learning from our experience.

## Beverage & CO<sub>2</sub> Data

#### **Drink Volume Guide**

One pound of CO<sub>2</sub> serves approximately 100 16 ounce drinks. A 16 oz drink is comprised of the following:

 Ice
 4 oz

 Water
 9.6 oz

 Syrup
 2.4 oz

 CO2
 0.0112 lb

#### **CO<sub>2</sub> Consumption Guide**

Estimated CO<sub>2</sub> consumption based on ratio of .6 pounds of CO<sub>2</sub> to 1 gallon of syrup.

Weekly Syrup Usage (gal)	CO <sub>2</sub> Consumption (lb)
10	6
20	12
30	18
40	24
50	30
60	36
70	42
80	48
90	54
100	60

## Micro-Brewery Data Bulk CO2 Tank Sizing Chart

Your Rec	quirements	Tank Model & Capacity				
Total Beer Production - Kegs / Month	Approximate Total CO <sub>2</sub> lbs / Tank Capacity Needed	Carbo- Max® 750	2 - Carbo- Max® 750	Carbo- Max <sup>®</sup> 1000	2 - Carbo- Max <sup>®</sup> 1000	Perma- Cyl® 1000
50	166	Χ	_	_	-	-
100	332	Χ	-	-	-	-
200	664	Χ	Χ	Χ	-	-
300	996	-	Χ	Χ	-	-
400	1329	-	Χ	Χ	Χ	Χ
500	1661	-	-	-	Χ	Χ
600	1993	-	-	-	Χ	Χ
700	2325	-	-	-	-	-
800	2657	-	-	-	-	-
900	2989	-	-	-	-	-
1000	3321	-	-	-	-	-
1200	3986	-	-	-	-	-
1500	4982	-	-	-	-	-
2000	6643	-	-	-	-	-
3000	9964	-	-	-	-	-
4000	13286	-	-	-	-	-

Note: Documented total  $CO_2$  consumption for microbrew operations conducting carbonating, purge, transfer & bottling ranges from 2.0 lbs/keg - 4.0 lbs/keg Sizing chart uses a delivery frequency of every four weeks with an approximate 20% reserve. 3.25 lbs/ keg = average based on total surveys & examples.

Carbon Dioxide								
	Pounds (lb)		lograms (Kg)	GA Cubic Feet (SCF)	Cubic Meters (Nm³)	LIQU Gallons (Gal)	JID Liters (L)	SOLID Cubic Feet (Cu Ft)
1 Pound	1.0	0.0005	0.4536	8.741	0.2294	0.11806	0.4469	0.010246
1 Ton	2000.0	1.0	907.2	17,483	458.8	236.1	893.9	20.49
1 Kilogram	2.205	0.0011023	1.0	19.253	0.5058	0.2603	0.9860	0.2260
1 SCF Gas	0.1144	-	0.05189	1.0	0.02628	0.013506	0.05113	0.0011723
1 Nm <sup>3</sup> Gas	4.359	0.002180	1.9772	38.04	1.0	0.5146	1.9480	0.04468
1 Gal Liquid	8.470	0.004235	3.842	74.04	1.9431	1.0	3.785	0.08678
1 L Liquid	2.238	0.0011185	1.0151	19.562	0.5134	0.2642	1.0	0.02293
1 Cu Ft Solid	97.56	0.04880	44.25	852.8	22.38	11.518	43.60	1.0

SCF (standard cubic feet) gas measured at 1 atmosphere and 70°F. Nm³ (normal cubic meter) gas measured at 1 atmosphere and 0°C. Liquid measured at 21.42 atmospheres and 1.7°F. Solid measured at -109.25°F.

Tank Model & Capacity								
4 - Carbo- Max® 750	Perma- Cyl® 1500	Perma- Cyl® 2000	6 - Carbo- Max <sup>®</sup> 750	Perma- Cyl® 3000	Receiver			
-	-	-	_	-	_			
-	-	-	-	-	-			
-	-	-	-	-	-			
-	-	-	-	-	-			
-	-	-	-	-	-			
Χ	-	-	-	-	-			
Χ	-	-	-	-	-			
Χ	Χ	-	-	-	-			
Χ	Χ	-	-	-	-			
Χ	Χ	Χ	-	-	-			
-	Χ	Χ	Χ	-	-			
-	-	Χ	Χ	Χ	-			
-	-	-	-	Χ	-			
-	-	-	-	Χ	6 Ton			
-	-	-	-	-	6 Ton			
-	-	-	-	-	14 Ton			



#### Chart Inc.

www.chartbeverage.com

407 7th Street NW, New Prague, MN 56071 Phone 800.247.4446 Fax 952.758.8275 Worldwide 952.758.4484