



SINCE 1963

THE GAS TRANSPORTATION EXPERTS

THE WESTERN FAMILY

WESTERN SALES & TESTING • WESTERN VALVE • P-LEASING
BKC INDUSTRIES • ODYSSEY DESIGN & MANUFACTURING

ABOUT US

Since 1963, The Western Group has remained at the forefront of the compressed gas industry. For decades, our family-owned companies have championed innovation and earned a lasting reputation for exceptional quality, safety, and service.

OUR MISSION

Our mission is to safely provide high-quality innovative products and services to the industries we serve, for the benefit of our employees, customers, and businesses.

OUR CORE VALUES

Safety

Providing a safe workplace for all team members and maintaining compliance with relevant laws, standards, and specifications.

Quality

Meeting or exceeding expectations.

Integrity

Doing the right thing and holding team members accountable.

Growth

Fostering individual, corporate, and customer success.

Across five world-class companies, the Western Group manufactures, sells, leases, refurbishes, inspects, and requalifies compressed gas tube trailers and equipment for the following products:



Air
Argon (Ar)
Breathing Air
Carbon Monoxide (CO)
Compressed Natural Gas (CNG)
Ethane (C₂H₆)
Ethylene (C₂H₄)
Hydrogen Chloride (HCl)
Helium (He)

Hydrogen (H₂)
Methane (CH₄)
Nitrogen Trifluoride (NF₃)
Nitrogen (N₂)
Oxygen (O₂)
Silane (SiH₄)
Silicon Tetrafluoride (SiF₄)
Xenon (Xe)



...and other government-approved compressed gases.

We offer multiple product lines and specialize in custom orders.



We offer a variety of industry-standard configurations but can tailor our equipment to meet your specific needs. Options include conventional and jumbo compressed gas tube trailers, modules, and ground storage units—all with the highest-quality safety devices. If you have any questions feel free to call us at (806) 373-6814.



SCAN ME



(806) 373-6814

www.WESTERN.group

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THE WESTERN GROUP

In 1963, Bill and Helen Piehl formed Western Sales & Testing, the first member of the Western Group.

In 1998, in 1998, BKC Industries was founded to better service customers located in the US's northern and southern regions.

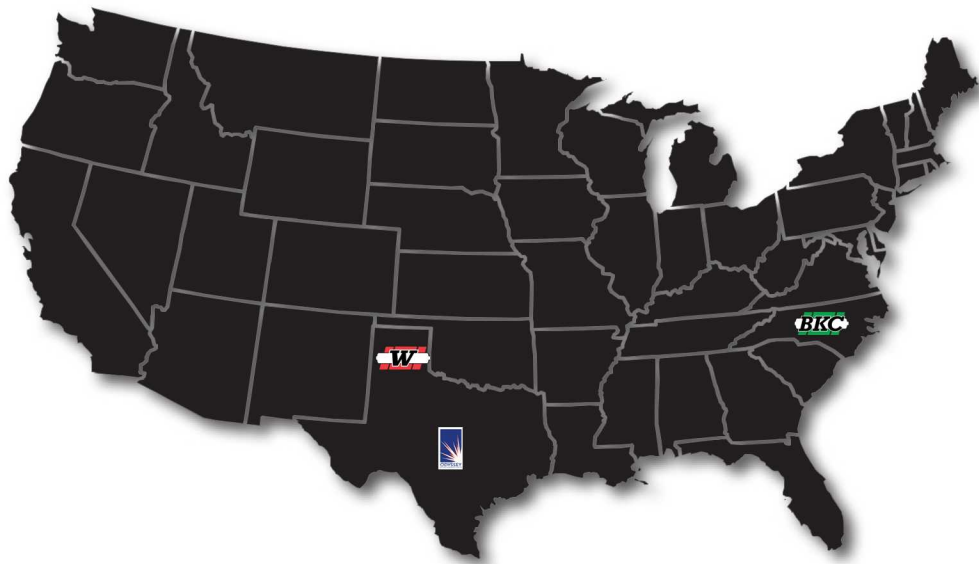
In 2006 TEA Technologies, Inc. was established, offering specialized NDT services to Western Group customers.

In 1976, Western Valve is formed, becoming a leading manufacturer of high pressure valves and pressure relief devices.

In 1985 the Western Group launched P-Leasing, giving customers access to high-quality tube trailer and MEGC equipment rentals.

In 2022, Odyssey Design & Manufacturing was founded, quickly becoming a leader in the manufacturing, repairing, and recertifying industrial equipment.

WESTERN GROUP



Western Sales & Testing • Amarillo, Texas

Centrally located in the Panhandle of Texas, Western Sales and Testing, Inc. (WST) manufactures, refurbishes, and requalifies a wide array of compressed gas transportation and storage equipment, including compressed gas tube trailers, multiple element gas containers (MEGCs), and ASME ground storage assemblies. With more than six decades of experience designing, building, and testing gas storage equipment, WST's high-quality products and services set the bar for safety and dependability.

Western Valve • Amarillo, Texas

Founded in 1976, Western Valve, Inc. designs, fabricates, assembles, and sells advanced precision-machined valves, pressure relief devices, and other high-grade components integral to the continued success of the compressed gas industry. With leading engineering and expertise, Western Valve is committed to ensuring its products meet and surpass the industry's rigorous standards for safety, quality, and durability.

P-Leasing • Amarillo, Texas

P Leasing, Inc. offers customers access to a wide range of compressed gas storage and transportation equipment for short- or long-term leasing. With a fleet of over 300 trailers, MEGCs, and ground storage assemblies, P Leasing can offer a solution for almost every gas need. All P Leasing trailers are DOT-compliant, and each item of equipment can be prepped to meet even the strictest operational standards.

BKC Industries • Creedmoor, North Carolina

Conveniently situated along Interstate 40 and the US's eastern coast, BKC Industries manufactures, refurbishes, and requalifies a wide array of compressed gas transportation and storage equipment, including compressed gas tube trailers, multiple element gas containers (MEGCs), and ASME ground storage assemblies. With decades of experience designing, building, and testing gas storage equipment, BKC's high-quality products and services set the bar for safety and dependability.

Odyssey Design & Manufacturing • Brady, Texas

Odyssey Design & Manufacturing, Inc. (ODM) stands out amongst its competitors as one of the nation's most versatile manufacturing and servicing companies. Having mastered the art of scalability, ODM can handle any project, big or small. Located on top of the Permian Basin and three hours from the Gulf Coast, ODM is uniquely situated to service the needs of the petroleum and compressed gas industries. ODM has experience building and recertifying a wide array of industrial equipment, including compressed gas tube trailers, ISO containers and chassis, heavy equipment transport trailers, and specialty oilfield equipment, including workover rigs and sand shakers.

Acoustic Emission Testing (AE) and Ultrasonic Examination (UE)

In a world where time is money and safety is paramount, TEA Technologies, Inc. (TEA Tech) stands supreme. Although TEA Tech is most widely known as a leading tester of DOT-approved transport trailers and MEGCs, their well-trained staff of technicians have the necessary qualifications to inspect and certify just about any non-liquefied gas pressure vessel. Armed with advanced acoustic emission (AE) and ultrasonic examination (UE) equipment and a variety of federally recognized NDT permits, TEA Tech can help ensure the soundness and safety of your compressed transport and storage gas equipment.

